

# DOBIS

We specialize in manufacturing paper bags and pouches, breakfast papers, baking and packaging papers, and aluminum trays and pans .

Producent toreb  
papierowych



## Over 200 different products of the highest quality...

We are a Polish-owned company with a strong  
position on the Polish and European market.

[www.dobis.com.pl](http://www.dobis.com.pl)

# Our products

- ❑ Twisted handle shoppings bags
- ❑ Flat handle shoppings bags
- ❑ Catering bags
- ❑ Bread bags
- ❑ Fruit and vegetable bags
- ❑ Breakfast bags and paper
- ❑ Baking paper
- ❑ Food packaging paper
- ❑ Packing paper





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## TWISTED HANDLE SHOPPING BAGS



Twisted handle shopping bags, made of white or brown paper, in weights from 60 gsm to 100 gsm.

Types of paper available: 100% KRAFT, KRAFT MIX, Recycledtorby

- single-ply bags custom imprint with up to eight colours /minimum print run for printed bags: 20,000 pieces depending on size/.
- bag width: 180 - 460 mm
- bag bottom width: 70 - 230 mm
- bag length: 360 - 770 mm

We have introduced a product innovation. A significantly improved product: Flat bottom and twisted handle paper bag with increased durability.

On special request, we can produce cotton handle bags.

Available sizes:

- 260x140x300 (70gsm);
- 260x170x330 (70gsm);
- 250x110x320 (available weights 70gsm, 80gsm, 90gsm);
- 320x120x410 (available weights 70gsm, 80gsm);
- 320x170x380 (available weights 70gsm, 80gsm, 90gsm);
- 350x220x320 (available weights 80gsm, 90gsm).



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## FLAT HANDLE SHOPPING BAGS



Flat handle shopping bags, made of white or brown paper with density of 60 gsm to 100 gsm.

flat handle shopping bags, made of white or brown paper with density of 60 to 100 gsm

single-ply bags

- individual imprint in up to eight colors (the minimum print run for bags with an imprint is 20,000 pcs depending on the size)
- bag width: 180 - 460 mm
- bag bottom width: 70 - 230 mm
- bag length: 360 - 770 mm



We introduced a product innovation into our offer. A significantly improved product:  
**A heavy duty paper bag with a flat bottom and flat handles.**



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## CATERING BAGS



We produce the most popular paper bag in Poland  
for catering and delivery.

- The 320x220x250 mm catering bag is commonly used where a 220 mm wide bottom is required for wider menu boxes.
- The bag is made of bleached and unbleached 100% KRAFT cellulose papers. Our raw material suppliers are European leaders in the paper industry, which guarantees the highest quality of raw materials.
- On special request, the bag height can be increased to 350 mm.
- An custom flexographic imprint in up to eight colors can be made with water-based inks..
- The minimum print run for printed catering bags is 18,000 pcs.



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## BREAD BAGS



### Bags:

- gusseted
- flat
- with a transparent paper window

### Application:

- packaging of bakery and confectionery products
- packing of fruit, vegetables, and sweets

### Bags made of:

- white and brown paper in various sizes
- with the possibility to make any imprints in up to 8 colors
- with perforated or plain film



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## BREAKFAST BAGS AND PAPER

Bags made of semi-greaseproof, kraft, polyethylene-coated, and greaseproof paper.

- Packaged in a flow pack machine, PP bags, or cartons
- Manufactured in different sizes and packaged in different quantities
- Customized imprints possible





## FRUIT AND VEGETABLE BAGS

Commonly used for packaging fruits and vegetables.



### Bags:

- gusseted
- flat
- with a film window

### Application:

Product name	width mm	gusset mm	window mm	length mm
vegetables up to 0,75 kg	140	60	60	250
vegetables up to 1 kg	160	80	60	330
vegetables 1,5 to 2 kg	240	70	60	360

### Bags made of:

- brown paper in various sizes
- with the possibility to make any imprints in up to 8 colors
- with perforated or plain film



## BAKING PAPER



**Silicone-coated paper packed in 500 sheets  
in the following formats:**

- 40 x 60 cm
- 57 x 78 cm
- 60 x 80 cm

Perfect for use in the bakery and confectionery sectors

We offer silicone-coated paper  
in 500-sheet packs, which is ideal for  
bakery and confectionery applications





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## FOOD PACKAGING PAPER

We offer paper from well-known Polish and European paper mills.

- PE-coated paper in sheets and rolls, with individual imprints possible.
- Bleached paper 30 g/m<sup>2</sup>, 40 g/m<sup>2</sup> (ream, roll, sheet)
- Non-bleached paper 40 g/m<sup>2</sup>, 50 g/m<sup>2</sup> (ream, roll, sheet)
- Greaseproof paper 50 g/m<sup>2</sup>





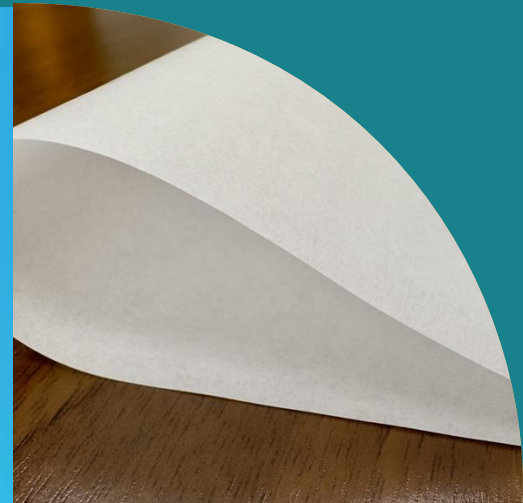
## PACKING PAPER



**We offer paper from well-known Polish and European paper mills.**

**Packing paper:**

- Recycled paper 90 g/m<sup>2</sup> (roll, sheet)
- Packing paper PD 45 g/m<sup>2</sup> (ream, roll, sheet)
- Recycled paper bags 0.25 kg to 5 kg packed under 10 kg



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Since its establishment, Dobis Spółka z o.o. has always focused on quality, competitiveness and environmental performance. This is reflected in Our Vision and Mission.

**Vision:** To become Europe's leading manufacturer of paper-based food packaging

**Mission:** To produce functional, human and environmentally safe food packaging

In order to put this into practice, we have implemented and are continuously improving an integrated quality and environmental management system that meets the requirements of the PN-EN ISO 9001 and PN-EN ISO 14001 standards.

**We achieve the quality of our products through the following:**

- ensuring that both the production and the packaging we produce meet the requirements arising from the regulations of the countries where they are offered for sale, including food safety requirements,
- maintaining a mutually beneficial relationship with our customers by constantly analysing their needs, adapting our commercial offer to their requirements, treating each of them individually,
- constantly expanding the range of products offered for sale and improving their craftsmanship quality,
- continuous investment in modern production technologies and the development of the infrastructure necessary for production,
- working only with suppliers who guarantee the quality of the raw materials supplied and attach great importance to the environmentally-friendly production of these raw materials,

**We protect the environment in our operations by:**

- segregating the waste generated and planning of the production technology in such a way as to minimise the amount of waste,
- reducing greenhouse gas emissions by using electricity from renewable sources,
- taking care of air quality by using suitable inks and other low-emission components in the printing process,
- using chemicals in our operations that are safe for products, employees and the environment,
- meeting all obligations applicable to us under legislation and customer requirements relating to environmental protection.

Chairman of the Board  
Paweł Glazar

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